PLEASE READ THIS DOCUMENT CAREFULLY AND COMPLETELY.
THIS IS A LEGAL AND BINDING AGREEMENT BETWEEN YOU AND UNIVERSITY OF OREGON.

UO prohibits discrimination on the basis of age, color, disability, gender, identity or expression, marital status, national origin, race, religion, sexual orientation, or veteran's status or sex in all programs, activities and employment practices as required by Title IX, other applicable laws, and policies. Retaliation is prohibited by UO policy. Questions regarding Title IX, may be referred to the University of Oregon's Title IX Coordinator Darci Heroy, at 541-346-8136 and titleixcoordinator@uoregon.edu, located at 1098 E. 13th Avenue, Eugene, OR 97403. All other questions regarding prohibited discrimination may be directed to the Office of Affirmative Action and Equal Opportunity at: (541) 346-3123. All questions regarding Title IX or other forms of prohibited discrimination may also be directed to the U.S. Department of Education, Western Region, Office for Civil Rights, at 206-607-1600 and ocr.seattle@ed.gov.

Applicants with qualifying disabilities have the right to request reasonable accommodations or modifications to this contract. Requests can be made by contacting Accessible Education Center at (541) 346-1155, or by email at uoaec@uoregon.edu. The office is located at 164 Oregon Hall and welcomes appointments from students.

Questions regarding Title IX may be referred to Darci Heroy, the Title IX Coordinator at titleixcoordinator@uoregon.edu, Office of Affirmative Action and Equal Opportunity, or to the Office for Civil Rights. Contact information, related policies, and complaint procedures can be found at http://aaeo.uoregon.edu.

Applicants with qualifying disabilities have the right to request reasonable accommodations or modifications. Requests can be made by contacting Accessible Education Center.

PARTIES:
The University of Oregon (the "University");

And

___________________________________________
Please print name
("Resident")

Hereby agree as follows:
AGREEMENT:

1. GRADUATE VILLAGE HOUSING ASSIGNMENT

1.1. Agreement: This contract is for a unit ("Unit") in university housing and not for any specific unit or room. This contract is not a lease agreement. This contract may not be assigned, sublet or transferred without the express consent of the University. This means that you may not rent your assigned room to another person - student or otherwise - without the express consent of the University. The University and those acting on its behalf or at its request may, when warranted, remove any person from East Campus Graduate Village ("Graduate Village") without resort to the procedures set forth in ORS 105.105 through 105.168. Resident expressly, voluntarily, and knowingly waives those procedures.

1.2. Unit assignments: Subject to the provisions of this agreement, the University agrees to provide Resident with space in Graduate Village. The University will attempt to accommodate Resident's space preferences, however, the University does not guarantee a particular unit assignment. Unless required by the university, Resident agrees: (1) to stay in the Unit that Resident is assigned; and (2) that Resident will be the sole occupant of that Unit.

1.3. Unit changes: The University may change Resident's Unit assignment if it determines that such a change is in the best interest of the University (this includes, but is not limited to, changes based on administrative need), necessary in order to comply with any sanction or interim measure imposed by the Student Conduct Office and/or if Resident poses a health and safety risk to Resident or other campus community members. If the University changes Resident's housing assignment or houses Resident off-campus as a result of Resident's actions, any fees associated with the change shall be Resident's sole responsibility.

1.4. Temporary assignment: Applicants may be assigned a temporary space. When a different housing option becomes available, Residents agree to complete the transfer within 48 hours of notification.

1.5. Eligibility: In order to be eligible for Graduate Village housing, Resident must be a full-time registered Law or Graduate student at the University of Oregon during the term/semester the Resident checks in and remain a full time registered Graduate student for at least fall, winter, and spring term or a full-time registered Law student both semesters each year. The Academic Year commences with fall term/fall semester and concludes at the end of summer term/spring semester. Graduate and law students must enroll for a minimum of nine credit hours each term or semester. Any change in eligibility that may render a Resident ineligible to reside in the Unit must be reported to University Housing within ten business days of the change.

1.6. Graduation: Residents graduating fall term must vacate no later than December 31. Winter graduates must vacate no later than April 15. Spring graduates must vacate no later than June 30. Summer graduates must vacate no later than September 1. If Resident is vacating the Unit due to graduation, Resident must still comply with the notice procedures set forth in Section 4.3.

1.7. Contract Term: Resident understands that the term of this Contract ("Contract Term") is from July 1, 2017 or the date Resident checks into housing, as defined below, whichever occurs last, through June 30, 2018.

2. UNIT CHARGES, UTILITIES, AND RENEWAL

2.1. Charges: Rental rates are posted at housing.uoregon.edu/apartments. Resident agrees to pay the rental rates posted for the Contract Term as follows: one month's rent, or its prorated remainder, is payable in advance at the time an offer of housing is accepted. Thereafter, monthly rent shall be due and payable on the first day of each month. Prorated rent is non-refundable in the event of cancellation by student. Monthly rental payments are assessed on the student account and billed on or about the 12th of each month prior to the due date. Late fees may be assessed even if rental payments are past due because financial aid has not been received by the Resident. All financial transactions are handled by, and charges are payable at or through, the University's Office of Business Affairs. Any amount unpaid ten days after the due date shall be collected in accordance with University of Oregon's revolving charge account program (OAR 571-060-0040) and subject to the University's revolving charge account agreement whether or not one is executed, a $6 per month overdue billing charge. The University's revolving charge account program is posted in the schedule of classes.

2.2. Utilities: The Resident shall contract directly with the providers of all utility services. All such contracts shall be effective at the time the Resident first occupies the Unit. The Resident shall be responsible for paying electricity charges incurred by the Resident and shall hold University Housing harmless with respect to all such charges. Utilities must not be shut off to the unit, even if the tenant is away from the unit for an extended period of time.

2.3. Contract Renewal: Subject to the approval of the University, a Resident may enter into a new contract upon the expiration of this one. A Resident who wishes to enter into a new contract must notify the University prior to June 1 and execute the new contract on or before June 30 each year.
3. INSTITUTION AND GRADUATE VILLAGE REGULATIONS

3.1. UNIVERSITY HOUSING COMMUNITY STANDARDS: We all have to take the responsibility to keep ourselves and our community safe, share information about problems, and look out for each other. The University of Oregon's highest priority is the safety of all persons who participate in university programs and activities. You are encouraged to report to University Housing staff any unsafe or illegal behaviors. In doing so, it is important to note that all University Housing staff may share the information with the appropriate university officials including the University of Oregon Police Department. This includes but is not limited to the following: unwanted sexual behavior, sexual assault, suicidal thoughts and attempts, alcohol poisoning, drug abuse, trespassing, weapons, eating disorders, harassment and discrimination, domestic violence, theft, and vandalism.

3.2. All University employees, including student staff, are mandated reporters of child abuse and many university employees are mandatory reporters of prohibited discrimination, including sexual harassment and assault. For more information regarding who is or is not a mandatory reporter of prohibited discrimination, please ask your contact at University Housing or review university policy available at: https://policies.uoregon.edu/content/z-index-uo-policy-statements. We expect that you will share in the responsibility of creating a safe community for all its members. The following community standards are in place to provide everyone a safe environment conducive to sleep, study, and socializing within University expectations. Violations of the community expectations or conduct standards outlined below could result in disciplinary action by University Housing and/or the Office of Student Conduct and Community Standards.

3.3. Residents are required to comply with the below community expectations and conduct policies, the Student Conduct Code, which is expressly incorporated into this agreement and the City of Eugene ordinance regarding excessive noise. The housing community expectations and conduct policies are subject to review and will be provided to residents upon check-in.

3.4. MEETING WITH AREA COORDINATOR: Within the first month of residency, residents must meet with the FHUA Area Coordinator for a 15-minute orientation meeting. During this meeting, the FHUA AC will inform the new resident of important policies, discuss community initiatives, and answer any questions the resident may have.

3.5. ENFORCEMENT: Resident agrees to abide by all Graduate Village Regulations, as outlined in Section 3.2, the Student Conduct Code and other applicable University Policies, which are expressly incorporated into this agreement. Resident understands that failure to do so may result in disciplinary action in accordance with the Student Conduct Code and/or modifications or termination of this agreement. A $25 administrative conduct hearing fee will be assessed to any student who is found responsible for violating the Student Conduct Code and/or Graduate Village Regulations.

3.6. GRADUATE VILLAGE REGULATIONS PROHIBIT:

3.6.1. Displaying alcoholic beverage containers.
3.6.2. Possession of rapid-consumption devices, beer bong, ice luge, etc.
3.6.3. Group drinking activities, this includes but is not limited to, beer pong and flip cup.
3.6.4. Consuming alcohol in the presence of minors.
3.6.5. Illegal use, possession or the furnishing of controlled substances, including marijuana.
3.6.6. Illegal activity.
3.6.7. Possession or the furnishing of marijuana
3.6.8. Possession or use of illegal drug paraphernalia. Drug paraphernalia includes "bongs," pipes, vaporizers, and other devices that may be used to facilitate the consumption of illegal drugs. Any illegal drug paraphernalia found will be confiscated.
3.6.9. Commercial solicitation, advertising, promotion, and commercial transactions in all areas. In order to sell or promote any merchandise or service for private profit on state property, a sales permit must be purchased from the university for each sales location. There is to be no solicitation on University Housing property (including dining venues) by non-University Housing groups without the express, written, permission of University Housing.
3.6.10. Disruptive or loud noise. Minimum quiet hours are Sunday through Thursday, 11:00 p.m. to 10:00 a.m., and Friday and Saturday, midnight to 10:00 a.m. The right to sleep and study supersedes the right to make noise. Staff may enter a Resident's unit (if the Resident is not present) to eliminate disruptive noise, such as an alarm clock.
3.6.11. Possession, use, or threatened use of firearms (including, but not limited to, BB guns, air guns, any projectile weapon, water guns, water balloon launchers, Nerf guns, and paint guns), ammunition, explosives, dangerous chemicals, martial arts weapons, or any other objects as weapons (i.e. metal knuckles, blackjack, sap, or similar instruments) on university property.
3.6.12. Possession of the following items: Any knife having a blade that projects or swings into position by force of a spring, by centrifugal force, by gravity, or by any other force (i.e. switch blade); Any "combat knife" (i.e. KA- BAR, bayonet, machete, dirk, dagger, and/or hatchets); ceremonial swords.
3.6.13. The use of any sports equipment, including, but not limited to, bicycles, skates, skateboards, balls, or Frisbees is prohibited within Graduate Village, including porches, hallways, lobbies, stairs, public areas, and posted areas.

3.6.14. Use of roofs, sides of buildings, or outside ledges of the buildings. Nothing is to be placed, stored, or exhibited on the outside ledges of the buildings. Windows are to remain in their tracks. No one is allowed to sit on windowsills or extend any part of his or her body outside the windowsills. Removal of any window screen is prohibited. Nothing is to be thrown, dropped, or spilled from the roofs, ledges, or windows. Nothing is to be thrown at windows or through doorways. Residents may not jump from or climb onto inside or outside balconies. Violations of this policy may result in sanctions ranging from a $50 charge to immediate removal from Graduate Village.

3.6.15. Possession, displaying or burning of flammable materials including, but not limited to, fireworks, candles, incense, gasoline, Butane, briquettes, and kerosene lamps is hazardous to the health and safety of Residents and is prohibited inside Graduate Village. Barbecues must be conducted fifty feet away from every building.

3.6.16. Propping open or disabling exterior doors.

3.6.17. Tampering with fire equipment (fire extinguishers, plastic ties securing valves, fire alarm pull stations, smoke detectors, fire hose connections, sprinkler heads, sprinkler pipes, hoses, connections, valves, emergency exit signs, etc.).

3.6.18. Use of extension cords, multi-plug adapters, and the chaining together of power strips (daisy chaining). This includes lamps or bed risers with outlets. When power strips are used, circuit breakers and reset buttons are required. All appliances or electrical devices are required to be compatible with 110 volts 60 cycle voltage and be UL approved.

3.6.19. Smoking on any University-owned or -controlled property, including marijuana.

3.6.20. Unauthorized alterations or modifications or additions to the interior or exterior of the Unit, property, or grounds. This includes, but is not limited to, painting the interior or exterior of the Unit and/or drilling, grinding, sanding, sawing, nailing, and/or affecting the surface of a Unit in anyway.

3.6.21. Use of roofs, sides of buildings, or outside ledges of the buildings. Nothing is to be placed, stored, or exhibited on the outside ledges of the buildings. Windows are to remain in their tracks. No one is allowed to sit on windowsills or extend any part of his or her body outside the windowsills. Removal of any window screen is prohibited. Nothing is to be thrown, dropped, or spilled from the roofs, ledges, or windows. Nothing is to be thrown at windows or through doorways. Residents may not jump from or climb onto inside or outside balconies. Violations of this policy may result in sanctions ranging from a $50 charge to immediate removal from Graduate Village.

3.6.22. Behavior that is disruptive.

3.7. Guests: For up to one week, Resident may have an overnight guest without University approval. However, Resident agrees: (1) to notify University Housing of any guest who remains in the Unit for more than one week; and (2) that Resident may not have a guest in Graduate Village who is known to be unwelcome or unapproved to be in Graduate Village. Resident understands that guests who stay in a Unit longer than one week must be approved by the Petition Review Board submitted online through the student housing portal through the Dash. Graduate Village regulations apply to all guests. Residents are responsible, accountable, and liable for the conduct of their guests while on Graduate Village property or immediately adjacent areas. This is true when guests are there by the Resident's explicit invitation and also when the guests are present with Resident's permission.

3.8. Animals: Except as provided by applicable laws and UO policies, animals are not allowed in Graduate Village with exception of fish; however, residents who keep fish as pets may not exceed one, 10-gallon aquarium to accommodate the fish, and the fish must be kept in the aquarium at all times, except as necessary for proper maintenance of the aquarium. In no event may the fish or gravel from the fish's aquarium be placed in sinks, showers, toilets, or any other water fixture or common water source in the University's buildings. Residents with disabilities should contact the Accessible Education Center for information regarding reasonable accommodations, including the use of service and therapy animal.

4. RESPONSIBILITY FOR DAMAGE AND LOSS

4.1. Check-In: For purposes of this agreement, Check-in means the process of picking up room keys ("Check-in"). Unless this agreement has been previously executed, Check-in establishes Resident's acceptance of this agreement, including the terms of payment outlined above. Further, Check-in constitutes acceptance of the
5. UNIVERSITY ACCESS; SEARCH AND ENTRY; KEYS

5.1. **Access**: Resident agrees to permit officials of the University to inspect Resident's Unit for purposes of inventory, fire protection, moisture inspection, sanitation, safety, maintenance, administrative need and rule enforcement (including, but not limited to, enforcement of Graduate Village Regulations, the Student Conduct Code, and this agreement).

5.2. **Absence in Excess of Seven Days**: Resident is required to notify University Housing in writing of any anticipated absence in excess of seven days. During such absence, University Housing may enter the dwelling when reasonably necessary.

5.3. **Keys**: All keys remain the property of the University and must not be duplicated, loaned to a third party, transferred, or otherwise given to any other third party. This means that Resident is not allowed to throw Resident's keys out of Resident's windows. Lost or stolen keys should be immediately reported. All assigned keys must be returned at Checkout or removal from the Unit, whichever occurs first. A $40 charge will be assessed for apartment and outside door lock changes and new keys if the originally issued keys are lost or not returned at checkout. A $25 charge will be assessed to the Resident for replacing mailbox locks. The installation and use of unauthorized locks on interior and exterior locks on doors by Resident is prohibited.
6. FIRE SAFETY

6.1. **Fire Drills:** Resident agrees to participate in periodic fire drills and to review the emergency building evacuation plan. Every alarm must be treated as an emergency and all persons must evacuate the building immediately. University Housing will pay a $100 reward for information leading to the persons responsible for tampering with fire equipment, activating false alarms, malicious burning, and possession or lighting of fireworks within University Housing property.

6.2. **Fire Hazards:** Resident agrees not to take any action or to bring any personal property into Graduate Village that constitutes a fire hazard. Fire hazards include, but are not limited to: candles, with or without a wick, burning of any object, including, but not limited to, incense or sage, smoking of any type within the buildings (including vaporizer pens, e-cigarettes and hookahs), hanging drapes over interior entries that block natural exit pathway; placing objects within six inches of a room heater, hanging items over the sprinkler pipes or fire alarms. Flammable materials on the ceiling, covering ceiling lights or other lamps with any material, hanging anything from the ceiling; excessive amounts of combustible materials on exterior room doors; multi-plug adaptors; and extension cords are also not allowed. Couches and furniture without flame retardant upholstery. Portable space heaters are allowed but must be UL approved, have a safety tip-over switch, enclosed heating elements, and be plugged directly into an outlet (no extension cord).

6.3. **Fire Safety Inspections:** Fire safety inspections will be conducted periodically for fire hazards. Spot inspections will also occur. Resident agrees to provide the University with access for such inspections. A $50 fine per violation will be imposed for not abiding by the received citation or verbal instructions of the inspector or University staff regarding the correction of fire hazards. In the event of any fire on the premises, the Resident should leave the building and call 9-1-1. The Resident should also notify the University of Oregon Police Department at 541-346-2919 and the Spencer View Area Desk at 541-346-5263.

6.4. **Failure to Comply with Fire Safety Regulations:** A fine of up to $150 and/or immediate eviction will be imposed for any of the following: smoking within a housing facility (including use of vaporizer pens, e-cigarettes, or hookahs), failure to evacuate, activating false fire alarms, propping open fire doors, creating a fire hazard, malicious burning, or tampering with fire equipment (fire extinguishers, plastic ties securing valves, fire alarm pull stations, smoke detectors, fire hose connections, sprinkler heads, sprinkler pipes, hoses, connections, valves, emergency exit signs, grounds, etc.).

7. TERMINATION OF CONTRACT/DEFAULT

7.1. **Termination/Modification by the University:**

7.1.1. Resident agrees that this agreement may be terminated or modified for: (1) non-payment; (2) breach of this agreement; (3) violation of the Student Conduct Code; (4) violation of the Graduate Village Regulations; (5) failure to meet the eligibility requirements stated in Section 1.5; and (6) good cause, as determined by the University.

7.1.2. Prior to termination, the University shall give the Resident at least three days' notice of its intent to terminate ("Termination Notice") the agreement. The Termination Notice will state the basis for termination and the termination date ("Termination Date"). The Resident may contest the Termination Notice by responding to it with the reasons why termination is not appropriate or by requesting a hearing. Unless the University revokes its Termination Notice or sets a hearing date, after the Termination Date, the University shall be entitled to possession of the Resident's assigned unit.

7.1.3. If the termination is based on a violation of the Student Conduct Code and/or if a contract violation was adjudicated through the Student Conduct Office, the notice and response requirements described in this paragraph are met by the Student Conduct process, as provided for in the Student Conduct Code. Any personal property left behind by the Resident after the Termination Date shall be deemed abandoned and the University shall be entitled to dispose of it in any manner. If the university sets a hearing date, it will send a letter to the student explaining the hearing process. At the hearing, the university may exercise its rights under this contract, including but not limited to, the right to terminate the contract.

7.1.4. Notwithstanding the foregoing, if Resident poses a health or safety risk to himself/herself or others or if it is necessary in order to comply with an emergency action, interim measures or sanctions issued pursuant to the Student Conduct Code, the University may immediately terminate this agreement and take possession of Resident's assigned unit.

7.2. **Termination by Resident:** Resident may terminate this Contract by providing thirty days' notice as set forth in Section 4.3.

7.3. **Liquidated Damages:** If Resident is still a student at the University after termination of this agreement and this agreement is terminated prior to the expiration of the Contract Term, Resident agrees to pay the University liquidated damages in the amount of $9 a day for the number of days remaining in the Contract Term after the Termination Date, which Resident agrees is not a penalty but rather a reasonable estimate of the University's damages.
7.4. **Effect of Default:** Resident is in default if Resident fails to pay as required under Section 2 and/or breaches any other term of this agreement. In addition to those remedies outlined in Section 7.1, upon default, Resident may not be able to register for future course work in the University, or to receive transcripts, diploma, or degree.

8. **BICYCLES/PARKING**
8.1. Bicycles kept on university property must be registered with the UO Police Department. Each resident is restricted to the use of one bicycle-rack space. Bicycles must be parked in bike rack/cage. Motor vehicle parking is restricted to permit parking only. Parking permits are purchased, and regulations are enforced, through the University of Oregon Department of Parking and Transportation. All parking is head-in parking. Authorized vehicles must display the parking permit as required by the University of Oregon Police Department. Parking is restricted to designated parking spaces only and shall not obstruct sidewalks, entryways, driveways, fire lanes, or bicycle parking areas. Motor homes, trailers, boats, ATVs, etc. are not allowed. Additional parking information is available through the University of Oregon Department of Parking and Transportation.

9. **MAIL AND E-MAIL**
9.1. **Mailbox:** Graduate Village mail service is an extension of the U.S. Postal Service and, therefore, follows federal guidelines including prohibition of mail fraud. Violations of U.S. postal regulations will be turned over to the U.S. Postal Service, and the person will also be subject to University disciplinary procedures.
9.2. **E-mail:** Residents will be assigned a University e-mail account, which is where official University information will be sent. Residents are required to check their e-mail accounts daily and to read Area Coordinator newsletters sent via e-mail during the Contract Term. Residents are required to notify the Office of the Registrar at 541-346-2935 of e-mail account changes.

10. **GENERAL PROVISIONS**
10.1 **Exceptions to Contract Terms:** Amendments to the Contract may be requested by petition only. Petition forms are available online at housing.oregon.edu/dash. Petitions are reviewed on an individual basis based on personal circumstances. Amendments granted to one provision of this contract shall not be construed as waivers of any other provisions. The final determination on such petitions is at the discretion of University Housing. Except as provided for in this agreement, no other amendments or modifications to this Contract are allowed.
10.2 **Emergencies/Disruptions:** In the case of an emergency, the University is not responsible for the continuation of mail, custodial, heating, maintenance, or security service at normal levels. An emergency includes, but is not limited to, the occurrence of a natural disaster, strike, or lockout of public employees or suppliers’ employees, power/water/sewer interruptions from on- or off-campus sources, or in the event of other causal events beyond the control or reasonable anticipation of the University. The University is not responsible for construction noise or disruptions associated with construction sites adjacent to Graduate Village.
10.3 **Applicable Law:** This contract is governed by and shall be construed in accordance with the laws of the State of Oregon, without resort to any other jurisdiction's conflict of laws, rules, or doctrines. Any claim, action, or suit between the University and Resident that rises out of or relates to this contract shall be brought and conducted solely and exclusively within Lane County Circuit Court for the State of Oregon.
10.4 **Severability:** The invalidity, illegality, or enforceability of any provision of this Contract shall not affect the validity, legality, or enforceability of any other provision of this Contract, which shall remain in full force and effect and shall be liberally construed in order to effectuate the purpose and intent of this Contract.
10.5 **Disclaimer and Dispute Resolution Provisions:** In no event, including negligence or strict liability, shall the University be liable for: (1) damages that exceed the amount paid by Resident under this contract; or (2) incidental, consequential, or indirect damages. In the event the University is required to hire an attorney to enforce any provision of this Agreement, the University shall be entitled to its attorney fees. These fees include, but are not limited to, fees incurred on appeal, expert fees, and deposition transcript fees.

11. **ASBESTOS DISCLOSURE**
11.1 Many apartment and housing units that were constructed prior to 1978 may contain building products that include asbestos. Asbestos was widely used in many building materials and may be present in small amounts in the sheetrock wall coatings. Asbestos has been identified as a potential health concern if it is not managed and maintained properly. Residents should not install nails or screws, nor sand or grind the walls, nor use double-sided tape on the walls or ceilings in their Rooms because this may release dust that may contain asbestos. Walls are inspected prior to resident arrival to ensure that they are in good repair and pose no hazard. Maintaining the walls...
in the condition they are in at resident Check-In will ensure safety. Questions about lead, asbestos or any potentially hazardous substances may be directed to the University Housing.

12. LEAD DISCLOSURE

12.1 The University of Oregon manages a voluntary drinking water monitoring for campus buildings, including student housing units. The university regularly tests water fixtures commonly used for drinking and cooking, such as drinking fountains and dispensers, and sink faucets in bathrooms, break rooms, and kitchen prep areas. When levels of lead from these fixtures exceed EPA-recommended levels for schools and childcare facilities, the university removes those fixtures from use, provides residents alternative water sources, and makes repairs until tests are below EPA-recommended levels. Residents will be notified throughout this process. More information is available on the university’s drinking water monitoring program. https://safety.uoregon.edu/drinking-water-monitoring.
GRADUATE VILLAGE CONTRACT
2017–18

By my signature hereon, I certify that I have read this East Campus Graduate Village Contract 2017-18 in its entirety and agree to abide by all of its terms and conditions. I understand this is my agreement to live in the Unit for the entire Contract Term, July 1, 2017 to June 30, 2018 (or the remainder of the Contract Term through June 30, 2018 should Check-in take place after the Contract Term begins).

Please sign and return this copy to University Housing in its entirety. Do not detach pages.

Knowingly furnishing false information is a breach of this Contract and an offense under the University's Student Conduct Code with sanctions as serious as expulsion from the university. I also agree to be bound by any check-in/checkout record.

Beginning on the ____________ day of _______________________, 20___

__________________________________________  __________________________
Signature of Student/Resident                     Today's Date

Student Information (Please Print or Type)

<table>
<thead>
<tr>
<th>Name:</th>
<th>UO ID:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unit Address:</td>
<td></td>
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</tbody>
</table>

Michael Griffel
Director of University Housing

UNIVERSITY HOUSING
1220 University of Oregon
Eugene, OR 97403-1220
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541-346-4277

University Housing is an equal-opportunity, affirmative-action institution committed to cultural diversity and compliance with the Americans with Disabilities Act. This publication will be made in accessible formats upon request.